**Data sheet** 

## 6ES7315-6TH13-0AB0



\*\*\*Spare part\*\*\* SIMATIC S7-300, CPU 315T-2 DP, Central processing unit for PLC and Technology tasks, 256 KB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP (drive), Integr. I/O for technology, Front connector (1x 40-pole) and Micro Memory Card min. 8 MB required

30039	
General information	
HW functional status	01
Firmware version	CPU: V2.7, integrated technology: V4.1.5
Engineering with	
Programming package	STEP 7 V5.4 + SP5 (and higher) and Optional package S7-Technology V4.2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Load voltage L+	
<ul><li>Rated value (DC)</li></ul>	24 V
<ul> <li>Reverse polarity protection</li> </ul>	Yes
Digital outputs	
— Rated value (DC)	24 V; (2L+)
<ul> <li>Reverse polarity protection</li> </ul>	No; (2L+)
Input current	
Current consumption (in no-load operation), typ.	200 mA
Inrush current, typ.	2.5 A
I <sup>2</sup> t	1 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	6 W
Memory	
Work memory	
• integrated	256 kbyte
expandable	No
Load memory	
<ul><li>Plug-in (MMC)</li></ul>	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 a
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.1 µs
for bit operations, max.	0.1 μs
for word operations, typ.	0.2 μs
for fixed point arithmetic, typ.	2 μs
for floating point arithmetic, typ.	3 µs

CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be
	reduced by the MMC used.
DB	
Number, max.	1 023; Number band: 1 to 1023
• Size, max.	64 kbyte
Number, max.	1 024; Number range: 0 to 2047
• Size, max.	64 kbyte
FC FC	o mayte
Number, max.	1 024; Number range: 0 to 2047
• Size, max.	64 kbyte
OB	
• Number, max.	see instruction list
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
Number of time alarm OBs	1; OB 10
Number of delay alarm OBs	1; OB 20
Number of cyclic interrupt OBs	1; OB 35
<ul><li>Number of process alarm OBs</li><li>Number of DPV1 alarm OBs</li></ul>	1; OB 40
Number of DPV1 alarm OBs     Number of isochronous mode OBs	3; OB 55, 56, 57 1; OB 61
Number of isocritorious mode OBS     Number of technology synchronous alarm OBs	1; OB 61
Number of technology synchronous alarm OBS     Number of startup OBs	1; OB 100
Number of asynchronous error OBs	5; OB 80, 82, 85, 86, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
per priority class	8
<ul> <li>additional within an error OB</li> </ul>	4
Counters, timers and their retentivity	
S7 counter	
Number	256; Number range: 0 to 255
Retentivity	
— adjustable	Yes
— preset	8
Counting range	Von
— adjustable — lower limit	Yes 0
— upper limit	999
IEC counter	333
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256; Number range: 0 to 255
Retentivity	
— adjustable	Yes
— preset	No retentivity
Time range	40
— lower limit	10 ms
— upper limit IEC timer	9 990 s
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte
Flag	
Size, max.	2 048 byte
Retentivity available	Yes; MB 0 to MB 2 047
Retentivity preset	MB 0 to MB 15

. Number of clock managing	Or 4 magnetic holds
Number of clock memories  Data blocks	8; 1 memory byte
	Vacania non retain prepartu en DD
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	40041
per priority class, max.	1 024 byte
Address area	
I/O address area	
• Inputs	2 048 byte
• Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
<ul> <li>Inputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Outputs, adjustable</li> </ul>	2 048 byte
<ul> <li>Inputs, default</li> </ul>	128 byte
Outputs, default	128 byte
Default addresses of the integrated channels	
— Digital inputs	66
— Digital outputs	66
Subprocess images	
Number of subprocess images, max.	1
Digital channels	
• Inputs	16 384
— of which central	512
Outputs	16 384
— of which central	512
Analog channels	
• Inputs	1 024
— of which central	64
Outputs	1 024
— of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
<ul><li>integrated</li></ul>	2; 1 DP and 1 DP (drive)
• via CP	2; for DP
Number of operable FMs and CPs (recommended)	
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	1
<ul> <li>Modules per rack, max.</li> </ul>	8
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
<ul> <li>retentive and synchronizable</li> </ul>	Yes
Backup time	6 wk; At 40 °C ambient temperature
Deviation per day, max.	10 s
Operating hours counter	
• Number	1
<ul> <li>Number/Number range</li> </ul>	0
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
• to MPI, master	Yes

As MDL slave	V
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
Digital inputs	
Number of digital inputs	4
of which inputs usable for technological functions	4
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	4
— up to 60 °C, max.	4
vertical installation	
— up to 40 °C, max.	4
Input voltage	
<ul> <li>Rated value (DC)</li> </ul>	24 V
● for signal "0"	-3 to +5V
● for signal "1"	+15 to +30 V
Input current	
● for signal "1", typ.	7 mA
Input delay (for rated value of input voltage)	
for technological functions	
— at "0" to "1", max.	10 μs; Typical
— at "1" to "0", max.	10 μs; Typical
Cable length	
• shielded, max.	1 000 m
Digital outputs	
Number of digital outputs	8
of which high-speed outputs	8
Functions	for technology functions, e.g. high-speed cam switch signals
Short-circuit protection	Yes
Response threshold, typ.	1 A
Limitation of inductive shutdown voltage to	48 V
Controlling a digital input	No
Switching capacity of the outputs	
● on lamp load, max.	5 W
Load resistance range	
• lower limit	48 Ω
• upper limit	4 kΩ
Output voltage	
• for signal "0", max.	3 V; (2L+)
● for signal "1", min.	Rated voltage -2.5 V
Output current	
for signal "1" rated value	0.5 A
• for signal "1" permissible range for 0 to 60 °C, min.	5 mA
• for signal "1" permissible range for 0 to 60 °C, max.	0.6 A
• for signal "0" residual current, max.	0.3 mA
Parallel switching of two outputs	
• for uprating	No
for redundant control of a load	No
Switching frequency	
with resistive load, max.	100 Hz
with inductive load, max.	0.2 Hz; According to IEC 60947-5-1, DC-13
• on lamp load, max.	100 Hz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	4 A
— up to 60 °C, max.	3 A
all other mounting positions	
— up to 40 °C. max.	3 A
ap to . o o, mart	

Cable length	
• shielded, max.	1 000 m
Snielded, max.  Analog inputs	1 000 111
Number of analog inputs	0
	0
Analog outputs	0
Number of analog outputs	0
Encoder	
Connectable encoders	M
• 2-wire sensor	No
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	2
Number of RS 422 interfaces	0
1. Interface	late method DO 405 interfere
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	Voc
RS 485      Output current of the interface, may	Yes
Output current of the interface, max.  Protocols	200 mA
Protocols  • MPI	Vec
PROFIBUS DP master	Yes Yes
PROFIBUS DP master     PROFIBUS DP slave	Yes
Point-to-point connection	No
MPI	NO
Number of connections	32
Transmission rate, max.	12 Mbit/s
Services	12 Moleo
— PG/OP communication	Yes
— Routing	Yes
Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No; but via CP and loadable FB
— S7 communication, as server	Yes; Connection configured on one side only
PROFIBUS DP master	,
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	124
Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No; but via CP and loadable FB
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
— Equidistance	Yes
— Isochronous mode	Yes; OB 61
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 048 byte
— Outputs, max.	2 048 byte
User data per DP slave	
— Inputs, max.	244 byte
<ul><li>— Inputs, max.</li><li>— Outputs, max.</li></ul>	244 byte 244 byte
— Inputs, max.	

automatic baud rate search	No
Address area, max.	32
User data per address area, max.	32 byte
Services	32 byte
— PG/OP communication	Yes
	Yes; Only with active interface
Routing      Global data communication	No
	No
— S7 basic communication	
— S7 communication	Yes
— S7 communication, as client	No; but via CP and loadable FB
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	· · · ·
— Inputs	244 byte
— Outputs	244 byte
2. Interface	244 byto
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	200 1111 (
• MPI	No
PROFIBUS DP master	Yes; DP(DRIVE)-Master
PROFIBUS DP slave  Paint to a print a page at large.	No No
Point-to-point connection	No
PROFIBUS DP master	40.10 W
Transmission rate, max.	12 Mbit/s
Number of DP slaves, max.	64
Services	
— PG/OP communication	No
— Routing	No
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	No
— Equidistance	Yes
<ul> <li>Isochronous mode</li> </ul>	Yes
— SYNC/FREEZE	No
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
— DPV1	No
Address area	
— Inputs, max.	1 024 byte
— Outputs, max.	1 024 byte
Hann data was DD alassa	
User data per DP slave	
— Inputs, max.	244 byte
	244 byte 244 byte
— Inputs, max.	
— Inputs, max. — Outputs, max.	
— Inputs, max.  — Outputs, max.  PROFIBUS DP slave	244 byte
<ul> <li>— Inputs, max.</li> <li>— Outputs, max.</li> <li>PROFIBUS DP slave</li> <li>• GSD file</li> <li>• Transmission rate, max.</li> </ul>	244 byte  http://support.automation.siemens.com in Product Support area
<ul><li>— Inputs, max.</li><li>— Outputs, max.</li><li>PROFIBUS DP slave</li><li>• GSD file</li></ul>	244 byte  http://support.automation.siemens.com in Product Support area 12 Mbit/s
<ul> <li>— Inputs, max.</li> <li>— Outputs, max.</li> <li>PROFIBUS DP slave</li> <li>• GSD file</li> <li>• Transmission rate, max.</li> <li>Protocols</li> <li>PROFIsafe</li> </ul>	244 byte  http://support.automation.siemens.com in Product Support area
- Inputs, max Outputs, max. PROFIBUS DP slave GSD file Transmission rate, max.  Protocols PROFIsafe communication functions / header	244 byte  http://support.automation.siemens.com in Product Support area 12 Mbit/s  No
- Inputs, max Outputs, max. PROFIBUS DP slave GSD file Transmission rate, max.  Protocols PROFIsafe communication functions / header PG/OP communication	244 byte  http://support.automation.siemens.com in Product Support area 12 Mbit/s
- Inputs, max Outputs, max. PROFIBUS DP slave  • GSD file • Transmission rate, max.  Protocols PROFIsafe communication functions / header PG/OP communication Global data communication	244 byte  http://support.automation.siemens.com in Product Support area 12 Mbit/s  No  Yes
- Inputs, max Outputs, max. PROFIBUS DP slave  • GSD file • Transmission rate, max.  Protocols PROFIsafe communication functions / header PG/OP communication Global data communication • supported	244 byte  http://support.automation.siemens.com in Product Support area 12 Mbit/s  No  Yes
- Inputs, max Outputs, max. PROFIBUS DP slave  • GSD file • Transmission rate, max.  Protocols PROFIsafe communication functions / header  PG/OP communication Global data communication • supported • Number of GD loops, max.	244 byte  http://support.automation.siemens.com in Product Support area 12 Mbit/s  No  Yes  Yes  8
- Inputs, max Outputs, max Outputs, max.  PROFIBUS DP slave  • GSD file • Transmission rate, max.  Protocols  PROFIsafe  communication functions / header  PG/OP communication  Global data communication  • supported • Number of GD loops, max. • Number of GD packets, max.	244 byte  http://support.automation.siemens.com in Product Support area 12 Mbit/s  No  Yes  Yes  8 8 8
- Inputs, max Outputs, max. PROFIBUS DP slave  • GSD file • Transmission rate, max.  Protocols PROFIsafe communication functions / header  PG/OP communication Global data communication • supported • Number of GD loops, max.	244 byte  http://support.automation.siemens.com in Product Support area 12 Mbit/s  No  Yes  Yes  8

Size of GD packets, max.	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	22 5)10
• supported	Yes
User data per job, max.	76 byte
User data per job (of which consistent), max.	76 byte; 76 bytes (with X_SEND or X_RCV), 76 bytes (with X_PUT or X_GET as server)
S7 communication	as survey
• supported	Yes
as server	Yes
• as client	Yes; Via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	,
• supported	Yes; via CP and loadable FC
Number of connections	
• overall	16
<ul> <li>usable for PG communication</li> </ul>	15
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, min.</li> </ul>	1
adjustable for PG communication, max.	15
usable for OP communication	15
reserved for OP communication	1
adjustable for OP communication, min.	1
adjustable for OP communication, max.	15
usable for S7 basic communication	12
reserved for S7 basic communication	0
	0
— adjustable for S7 basic communication, min.	
— adjustable for S7 basic communication, max.	12
usable for routing	8; additional
S7 message functions	40.0
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	40
Test commissioning functions	
Status block	Yes
Single step	Yes
Number of breakpoints	2
Status/control	
Status/control variable	Yes
<ul> <li>Variables</li> </ul>	Inputs, outputs, memory bits, DB, times, counters
<ul> <li>Number of variables, max.</li> </ul>	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
Forcing, variables	
Toronig, variables	Innuits outputs
<ul> <li>Number of variables may</li> </ul>	Inputs, outputs
Number of variables, max.  Diagnostic buffer	inputs, outputs 10
Diagnostic buffer	10
Diagnostic buffer  • present	Yes
Diagnostic buffer  • present  • Number of entries, max.	10 Yes 100
Diagnostic buffer  • present  • Number of entries, max.  — adjustable	Yes
Diagnostic buffer  • present  • Number of entries, max.  — adjustable  Interrupts/diagnostics/status information	10 Yes 100 No
Diagnostic buffer  • present  • Number of entries, max.  — adjustable  Interrupts/diagnostics/status information  Alarms	10 Yes 100 No
Diagnostic buffer	10 Yes 100 No
Diagnostic buffer  • present  • Number of entries, max. — adjustable  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED	10 Yes 100 No
Diagnostic buffer	10 Yes 100 No
Diagnostic buffer  • present  • Number of entries, max.  — adjustable  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED	10 Yes 100 No No No
Diagnostic buffer  • present  • Number of entries, max.  — adjustable  Interrupts/diagnostics/status information  Alarms  Diagnostics function  Diagnostics indication LED  • Status indicator digital input (green)	10  Yes 100 No No  No Yes

<ul> <li>between the channels and backplane bus</li> </ul>	Yes
Potential separation digital outputs	
between the channels and backplane bus	Yes
Isolation	
Isolation tested with	500 V DC
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes; V5.2 SP1 or higher and S7 Technology option package
configuration / programming / header	
Command set	see instruction list
Nesting levels	8
System functions (SFC)	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
User program protection/password protection	Yes
programming / cycle time monitoring / header	
• lower limit	1 ms
• upper limit	6 000 ms
adjustable	Yes
cycle monitoring time / preset	150 ms
Dimensions	
Width	160 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	750 g

last modified:

4/1/2022